Darl Hawkesbury 1270 Aberdeen St Hawkesbury, ON KGA 1K7 Canada Tel (613) 632-5200



Purchasing Receipts

64\$								56		52	:lstoT				475000000000000000000000000000000000000	-				
ZS.		0	# / 79.55 \$	8/10/2018	Stock	9696908	197	9	8102/6/18	9				AISI 4140 Steel Sheet/Plate	003.8X875.0			τι		
CS .		0	#\87.8S\$	8102/01/4	Stock	\$6505		21	8102/01/4	21				Rat H1150 CONDITION 4 PH 4 PH 4 PH 4 PH 4 PH 4 PH 4 PH 4 PH	R0.625			8		
s		0	\$ 58.22 \ st	8102/01/4	Stock	¢£9690S		8	8102/6/4	<u> </u>				1991/20 1992/20 1991/1991/20 1992/20 1993/20 1995/20 1	0.500.01X003.0		L	į.	AC1001-VC	£146£0C
1	Past	gnigA eysG	Price/Unit	Receive Date	eutste	Container No	Accounting oN dot	Received Quantity	Due Date	Order	Equipment ID	Project	For Part No	Description	Purchased meth	Terms	Rel	Line Item No	Supplier	on Od

Plex 4/10/2018 12:52 PM Dart. Dubois. Pascal

PURCHASE ORDER P0039413

Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada



Z+88600N		Via: Pymt Terms: Freight Terms: Special Comments	1270 Aberdeen Street Hawkesbury ON KGA 1K7 Canada	:oT qidS
Phone: moɔ.oɔ	P0039413 3/23/18 4/3/18 Lavoie, Chantall clavoie@dartae	PO No: PO Date: Purchase Order Revision: Revision Date:	ACI001-VC Acier Ouellette Inc. Jes 521 Canada Valleyfield CC ACI Canada ASI Pont. ACI Canada ACI Canada ACI Canada ACI Canada	Supplier:

Price \$388.1	Price (CAD) \$			Order Quantity is 588 a	Date	Status	Description	Supplier Part No	Part	Line
SA	1 0 2018 D		8,	ls 788.8	8L/E/b	Firmed	AISI 4140 Steel SheedVplate as per ASA MTSA 19q ss 36 SMA		-2-0414-TN 000.01X002.	V L
Ş	\$10.80666/ft		Z.1	ነሪ በ	81/2/4	Pirmed	38W/44W/50W/60W/70W 38W/44W/50W/60W/70W 38W/44W/50W/60W/70W A36/A366/A569/A570 OR CSA G40-21 OR CSA G40-21 OR CSA G40-21 OR CSA G40-21	0	pcs of 10" x 96" 28-32 r	f əfoM məfl əni A S
81	1 APR 0 2 20	AG 8-€	35	Ìs 96	81/2/4	Firmed	1990 Sheet 600. 3T-160 605. 3T		060.23T1303N	v E
Series Series	8102 8 28	AM	, C1	भ टा		Firmed	303 Round Bar 0.625" MATERIAL: AISI 303 SS ROUND BAR AS PER ACCEPTABLE ACCEPTABLE receive ft		Q299.095050	N _i Þ
rej r	R 2 8 2018	∄Sl ДМ	71	ዝ շ የ	81/2/4	Firmed	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM AZ76 NOTE: AISI 303 NOT ACCEPTABLE receive ff	8	l. 27E.0A40EN	y s

PURCHASE ORDER	
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31	150	3/28	

- Maria Carlo

Price and	Price (CAD)		Received Quantity I	Order Quantity	Date	Status	noitaissad	Supplier		- Jui
96 ⁻ 9†7\$	11/S69t ⁻ .Z\$	1001	HO	H 001		Firmed	Description A513 Seamless Alloy Steel Round Tubing 1"dis.	Part No	-T-£12A-TM 0S1.0W000.1	ltem 9
8117	8 S AAM						X 0.120" Wall ASTM AS13 TYPE 5 (10201/0201) SEAMLESS ALLOY STEEL ROUND			
7 Z Z Z Z	9,300111						TUBING (DOM) SPECIFICATION: ASTM AF13 TYPE 5			
:Z:Z9\$. 71/22544,1\$	IJ OÞ	, OH	Ĥ 0Þ	81/2/4	Firmed	MATERIAL: 6061- 501\/163T\0153T\/163T\0153		027.0A9T1808M	L
K 2 8 %	AM		~ 1				ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-4-177			
)							-AD AO 3114/3114/8114 -A-DD-8MA AO 8/005-AA AO 0314 8MA AO 8/002 MT2A AO 1234 MT2A 1238			
910.845.00	#\\87.8S\$	11 ST SAO	1	12 ft	81/01/4	Pirmed	receive ft 17-4 SS Round Bar H1150		M17-4-H1150-R0.625	8
	\$ 0 1 APA	68-6 H 21	*°	T T			.0.625° dis. . MATERIAL: 17-4 PH . CONDITION H1150 receive ft			No.
Z 8 Z01	AAM m/asar. 412		14)	H Z l	81/2/4	Firmed	Tool Steel Round Bar 1,250 dia.		035,1A-10-TM	6
L'COLP	11/C7+1.+1¢	12 11.	1	H 21	81/2/18	Firmed	304 Bar 1.00 X 1.00 MATERIAL: AISI 304/316		M304B1.000X1.000	10
	STOS 8 S AAN	V	ti				SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE			
20.87\$	ħ/280.3\$	11 21)) O	12 ft	81/2/18	Firmed	receive ff 6061-T6 Bar 750 X 2.50 MATERIAL: 6061-	00	D2.S0X02T.089T1609M	11
	MAR 2 8 2018	1	15.				TOGA-A-225/8 OR AMS-QQ-			
	i						A.225/8 OR AMA A.225/8 OR AMA-226/8 OR AMS/4115/4176/4116 OR AQ-A-200/8 OR AMA 4160 A.200/8 OR AMA A160 OR ASTM B211 OR ASTM B211 OR ASTM B211 OR			
20°82\$	¥/Z\$L'L\$	J) 0Z	н o	70 K	81/2/18		receive ff 6061T6 Bar .375 X 1.00 . MATERIAL: 6061- T6/T651/T6510/T65 ALUMINUM BAR PER	(000.1X87£.089T1809M	15
	VK S Sing	/W					ACCEVITE BY A MAS - QQ - ACC - QQ - ACC -			

2	L	0	7	/8	7	3
O	۲	v	0	-	-	_

	# Z018		,9E	¥ 9£	81/8/4		Description 606176 Bar 1.00 X 6.00 : MATERIAL: 6061- T6/T651/T6510/T651/T65 T6/T651/T6510/T651/T65 ALUMINUM BAR PER OQ.A-225/8 OR AMS-QQ- A-225/8 OR AMS A-226/8 OR AMS A-200/8 OR AMS 4160	1169 000.30X000.183T1303M	13 Line
LL	\$33.66666/ft \$33.66666/ft Grand Total:	я 9	40	¥ 9	81/5/4	Firmed	ASTM BS21 receive ff AISI 4140 Steel Sheet/Plate	008.2X275.0-2-0414-TM	Þl

Order Notes

A005 right of entry Procurement Quality Clauses

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A043 retention of quality documents A042 dart notification by supplier

A049 supplier awareness A048 counterfeit parts avoidance, detection, mitigation and disposition program

.noisensetospace.com for further explanation. Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit

Plex 3/28/18 1:56 PM dart.lavoie.chantal

DELIVERY - CLIENT

ACIER OUELLETTE INC.

Shipped to

, Ontario,

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD

Billed to

Delivery date Date 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CLI0001056 Customer N°

2018/03/23

2018/04/09 039413 Josianne Bourdon

OUELLETTE VALLEYFIELD

Net 30 Days

Your order N°	Processed by	Salesman	Carrier

Carrier

Credit Terme

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route

F_M

Instruction

Page

	Meinta			PCS NB	48	ı	Internal Use Only	Jse Or	ıly
Product Description	weignt	Qtу 0/м	CMD	EXP	B/0	NI	I S	U	OUT
1 PLATE 4140 HEAT TREAT 1/2 NS	136.20	6.67 PI2_\$CLB				c			040
P4140-12H 8509			<u></u>	96X 01	7	i X	APR 1	A 2040	2
1 X 10" X 96" 28/32 RC LINE 1)	-)		970	000
AC14644-FU-04/04 heat # 300188									
2 ROUND SS 5/817-4 H1150	12.52	12.00 PI_\$CLB							OAS
RSS-58174 10309				2	2	.0.			dens dens
			_	e B		1	APF	APP 1 11 2640	
1 X 12' R/L LINE 8	,						<u>-</u>	V	
AC14646-JG-06/04									
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3 PLATE 4140 HEAT TREAT 3/8 NS	42.10	2.75 PI2_\$CLB				,			DAS
P4140-38H 8806				CKV A					Grand Street
			7	1	χ	2			
1 X 5 1/2" X 72" LINE 14 4C:14644-FI-04/04						•		NPR MOUZOIR	2018
					122				
								_	

NIR: R-109516-6



Next Page...

DELIVERY - CLIENT

	ACIER OUELLETTE INC.	Customer N°	CLI0001056
11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	Salaberry de Vergried (Québec) J6S 5L1 Salaberry de Vergried (Québec) J6S 5L1	Date	2018/03/23
ARROW St. At. SERVICE SERVICE ARROY COMP	Tel.: 450-377-4248 Mtl: 514-330-4248 EXT.: 800-607-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242	Delivery date	2018/04/09
		Your order N°	039413
Billed to	Shipped to	Processed hy	losianne Bourdon
DART AEROSPACE LTD		a paccasa	
		Salesman	
1270 , ABERDEEN ST. HAWKESBURY. Ontario. K6A 1K7	, Ontario,	Carrier	OUELLETTE VALLEYFIELD
			000
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	Credit lerme	Net 30 Days
Instruction F-M	Delivery Route 5	Page	2

	Course y roace									
Description Description	Moinh			PCS NB	8		Inter	Internal Use Only	Only	
Product Description	weignt	Qty 0/19	CMD	EXP	B/0	NI	I	S	TUO	F
HEAT # 298132	,					v				
Conditions	Total Weight (Lbs): 190.82	190.82	NIR: R-109516-6	09516-6						

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: An 83 days from billing date and the buyer accepts to bay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this constitution and permits to the seller, at his choice to claim for the balance due or the reposession of the goods sold. All claims must be made within five (5) <u>jays with this dy</u>eument enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Date

Total (\$CAD)

Prepared By

a 25% restocking charge.

Conditions:

Time Delivered By

Customer's Signature

Chemical certification Certification chimique

+200+

NAHAHI Od

F208 00 !

	Sulphur (S)		Chromium (Cr)	Nickel (Ni)		Molybdenum (Mo)
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		Chemic	snA \ noitisoqmoo ls:	ənpimin		
)					
PLT		O.500 \	M6S8A\6S8A MT8			
Shape / Fo	ltme	S hoiznamid / asig	pecifications (
4140 PL		HEAT TREATED; C	3.7 E+VD			
Grade / N	nguce	Conditions				
AC-1464	Þ	97	SLOVENIA	04/28/17	300188	
Order Mun	/ No. Commande	Vendor / Fournisseur	Country of origin / Pay d'o	Date	Heat / coulée	Material ID # / No. matéri

X39-305 BHN			00.0	0	00	0.0	ISd	000	.0	ISd	000.0
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071.0		0.240			026	9.0				100.0	% leutoA
0.1500 / 0.2500	.2000	0 / 0001.	0		1,2000	0094	ס		0040.0	0500	Mini / maxi 0.
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800.0		\$18.0			722	.0				004.0	% leutoA
(9) sunordsod9 (0.0 \ 0.010)		sənsgnsM f \ 0039.	0		(iS) no 0035.0 \)			Carbon (
		ənbim	ılyse chir	snA \ n	oitisoqmo	င်္ချ ငင	Chemi				

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

Prepared by: / Préparé par:

Chemical certification Certification chimique

v I	70 101140		0.00			5555.5
M	(C) nodreO 0.3700 \ 0.440	.0 00	(Si) (Si) 1500 \ 0.3500	sənsgnsM \ 0039.0	(nM) = 0001.	(Phosphorus (P) 0.0100 \ 0.0190
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	nape / Forme	dS moisnamid \ əsi8	PESH MTCH	(
	140 PLT	Conditions TABAT TABH				
	rder Num / No. Commande		Country of origin / Pay d'orig	Date Date	Heat / coulée	Material ID # / No. matériel

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		ənbimi	us es	Analy	/ u	oijisodm	csi co	Chemi					

:ejoN

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material Nous certificate dui nous a été fourni par notre fournisseur.

Prepared by: Préparé par:

T377934

Invoice Number

PART NUMBER/NUMÉRO DE PIÈCE AC00014646

9E70TS

20 JG SALABERRY-DE- VALLEYFIELD QC 163 SLISALABERRY-DE- VALLEYFIE 935, BOUL. DU HAVRE 935, BOUL. DU HAVRE DIVISION SALABERRY DE VALLEYFIELI DIVISION SALABERRY DE VA**EXEMMER**D VENDU A: ACIER OUELLETTE INC. ACIER OUELLETTE INC. :OT 9IH2 SOLD TO:

ILEW: 210436 TILE TOURT: IZ **PASA MT2A**

YZIW E340 T630 13 YSWE SY264 T630 13 492A MTSA

215S 2MA A31 M888A\888A MT2A U E \$ 9 2 RMA Specifications:

EN 10204 3'T

HEAT: SHO767-G102

YZIW EIIS

COND HITEO

5/8 KD X IS: K/L

CHEMICAL AMALYS

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		9	SISYJANA J	Снемтсь			

COUNTRY OF ORIGIN : TAIWAM

0.87

IN AREA

MECHANICAL PROPERTIES

0.02 IN 05 IN 0. PPI

KZI XLD STR

129.0 DESCRIBLION

COND HITEO

KCPT: R388512

6ε. ε CU

20.0 C

- 8: EZIZ NIARĐ

possession. Par les présentes, nous centifique que le maienel convert par ce rapport renconde les specifications décrités ci-Material did not come in contact with mercury while in our

32

ВC

HARDNESS

GÉRANT DE L'ASSURANCE QUALITÉ MANAGER QUALITY ASSURANCE

emplessed month

rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results part of the description. ./Par les présentes, nous certifions que le matériel couvert par ce rapport will meet the applicable requirements described herein, including any specification forming a spécifications inscrites sur le certificat. We hereby certify that the material covered by this report transcrites du certificat d'essais du manufacturier après vérification de l'état complet des results remain on file subject to examination. ./Les informations ci-haut-mentionnées sont for completeness and specification requirements of the information on the certificate. All test The above data were transcribed from the manufacturer's Certificate of Test after verification

frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales. may be punishable as a felony under federal statutes. «Les informations fausses, fictives ou

5-APR-2018 certiication Date

₽89778T Invoice Number.

QC 16!

NUMERO DE COMMANDE DU CLIENT CUSTOMER ORDER NUMBER

AC00014646

927079 PART MUMBER/NUMÉRO DE PIÈCE

935, BOUL. DU HAVRE DIAISION SYPYBEKKA DE AYPPEALIEPI ACIER OUELLETTE INC.

ЭĞ EXPEDIE A:

SALABERRY-DE- VALLEYFIELD 935, BOUL. DU HAVRE DIAISION SALABERRY DE VALI**SHIP**IOLD

492A MT2A 163 SLISALABERRY-DE- VALLEYFIE

Line Total: 12

TB

COND HITEO

TIEM: 210430 Z019-19/0HS 5/8 RD X 12' R/L

IN-4 CF BAR

ACIER OUELLETTE INC.

NO MELD REPAIR PERFORMED ON MATERIAL MATERIAL IS FREE FROM MERCURY CONTAMINATION

THERMAL TREATMENT: OK ULTRASONIC: YES

(MINIMUM OF 1/2 HOUR), FAST COOLED TO BELOW 90 DEG F SOLUTION TREATMETU: 1900 +/-25 DEG F X 30 MIN/INCH

MINIMUM AND AIR COOLED. PRECIPITATION TREATMETH: 1150 +/-10 DEG F FOR 4 HOURS

rencontre les spécifications décrites ci-haut

WICKOT: MACRO: OK

Describtion:

VENDU A:

SOLD TO:

WICKO CONTAINS NO MORE THAN 5% FERRITE

api 6a, appendix m red.r atio 537.1:1 COMMENTS

17-4 hll50 is the same with aisi 630 hll50

frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales. may be punishable as a felony under federal statutes. ALes informations fausses, fictives ou The willful recording of false, fictitions, or figuralient statements in connection with test results

part of the description. Par les présentes, nous certifions que le matériel couvert par ce rapport will meet the applicable requirements described herein, including any specification forming a specifications inscrites sur le certificat. We hereby certify that the material covered by this report transcrites du certificat d'essais du manufacturier après vérification de l'état complet des

results remain on file subject to examination. Ales informations ci-haul-mentionnées sont for completeness and specification requirements of the information on the certificate. All test The above data were transcribed from the manufacturer's Certificate of Test after verification

couvert par ce rapport rencontre les spécifications décrites ci-Material did not come in conference, nous cerunons que le matériel possession. Par les presentes, nous cerunons que le matériel

Curped A surply

GËRANT DE L'ASSURANCE QUALITÉ MANAGER QUALITY ASSURANCE

MATERIAL RECEIPT INSPECTION FORM

		TIMO			1000			
		:3TAQ			81	0 20	1 99A 68-8 :3TAO	
		IED OLE BA:	SICV				INSPECTED BY:	
(if required)	ING SIGNOFF	ENGINEER					18 INSPECTION	ΟČ
	1	ē	he Quality Offic	it ni bətsəc	ters l	291		
						16	ARDNESS / DUROMETER READIN	
						1	ZE OF TEST SAMPLE	115
WEBSTER	a yloa	V/110.0		-		1	JAIRJAM 90 39	٨.
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					TAT	1	EXTRUSION REPORT	_
					(A)	1	DOES THIS REQUIRE AN	
					N	1	ENGINEERING SIGN OFF	_
					9		DOES THIS MATERIAL REQUIRE	
					N	N	CORRECT M# ON THE MATERIAL	
				1	N	(2)	NOITACH IDENTFICATION	00
		25	1800 #	X2H	N	(4)	CORRECT REF # TO LINK CERT	_
				,	(N)	A	РНОТО REQUIRED	
	0/4	1001 01	10011	10/0//	N	(1)	CORRECT THICKNESS	
	4/	40-81	765 A	As Ton	N	W	ORRECT MATERIAL PER M-DRAWING)
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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

0 D PART NUMBER: PURCHASE MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc SPECIFICATION: SPECIFICATION CONTROL DRAWING EX. 0.063" THICK SHEET = MT-4140-S-0.063 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500 MT-4140-S-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE) ASTM A829, AMS 6395 S A REV. DESCRIPTION NEW ISSUE AISI 4140 / 4142 STEEL SHEET OR PLATE 2 ECN# MT-4140-S 2018 rolerances: 9/2018 xxx±.005 xx ±.01 /2018 x ±.1 18.2.13 DATE UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MOHES
INTERPRET PER A SME Y4.5M.2009
DIMENSIONS APPLY AFTER FINISHING SCALE: NTS SHEET 1 OF 1

T AEROSPACE LTD

ON THE EXPRESS CONCINENT WHITE WAS TO BE
OFF THE PURSON WHITE WEEL HASSON
ACT LTD VM ВΥ FRACTIONS ± 1/8
ANGLES ± .5*
SURFACE
ROUGHNESS APPROVED M B 0 D

MATERIAL RECEIPT INSPECTION FORM

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SPECIFICATION CONTROL DRAWING

PART NUMBER: SPECIFICATION:

 $\overline{\text{M17-4-}}$ | HHHHH-| R | X.XXX | WHERE: HHHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW) X.XXX = DIAMETER (IN INCHES)

AMS 5643/OR ASTM A564

PURCHASE MATERIAL: 17-4 PH / S17400 / TYPE 630 SS ROUND BAR GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD STRENGTH PER TABLE MINIMUM ULTIMATE STRENGTH PER TABLE

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MATERIAL CONDITION TABLE:

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		(SOLUTION TREATED)	CONDA
135	105	H1150	H1150
140	115	H1100	H1100
145	125	H1075	C/01H
165	145	H1025	H1025
170	155	H925	CZ6H
190	170	H900	H900
150	100	(CONDITION A NOT ACCEPTABLE)	(OMITTED)
MIN ULTIMATE TENSILE STRENGTH (KSI	MIN YIELD TENSILE STRENGTH (KSI)	CONDITION	CODE

NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS

CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE

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EXAMPLES:

PART NUMBER M17-4-R4,000 M17-4-P900-R2,500 M17-4-H1025-R3,250 M17-4-CONDA-R0,750

PART 4.000" DIAMETER BAR MIN UTS = 150 KSI, MIN YTS = 100 KSI 2.500" DIAMETER BAR H900 CONDITION 3.250" DIAMETER BAR H1025 CONDITION 0.750" DIAMETER BAR A CONDITION

00

APPROVED MFG. APPR.
APPROVED DATE REV. DESIGN DE APPR DRAWN В ADDED MATERIAL CONDITION (CIRRT7-107)

REFORMAT DWG, S17400TYPE 630 ADDED TO
PURCHASE MATERIAL (2N D6-1), ADD AS64 SPEC (C8-1),
REF PAR 08-020A

NEW ISSUE 17.09.14 CP M **₽**988 (P 17-4 SS ROUND BAR M17-4-R DESCRIPTION TITLE DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA JART AEROSPACE LTD
SUPPLED ON THE EXPRESS CONDITION THAT IT IS
COMMUNICATED TO ANY OTHER PERSON WITHOUT VS S SHEET 1 OF 17.09.14 05.03.16 DATE 10.05.20 REV. C SCALE

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MACTERIAL RECEIPT INSPECTION FORM

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A DUR D WEBSTER	HRB DUR	1RC			
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			B	1	DOES THIS REQUIRE AN EXTRUSION REPORT
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			133	^	DOES THIS MATERIAL REQUIRE
			N	0	CORRECT M# ON THE MATERIAL
			N	1-04	ORRECT MATERIAL IDENTFICATION
	821008	# YOUH	N	(2)	CORRECT REF # TO LINK CERT
		17-11	(N)	Ĭ	PHOTO REQUIRED
			N	(A)	CORRECT THICKNESS
19.00	6t8H	MISH	N		CORRECT MATERIAL PER M-DRAWING
			N	(3)	CORRECT GRAIN DIRECTION
			(N)	1	CORROSION
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202/ 5/2980 ON HOTA	48 / Od 000				MATERIAL: MT-4/1
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0 D PURCHASE MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc PART NUMBER: SPECIFICATION: SPECIFICATION CONTROL DRAWING EX. 0.063" THICK SHEET = MT-4140-S-0.063 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500 MT-4140-S-[T.TTT] x [W.WWW] WHERE "T.TTT" = THICKNESS IN INCHES WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE) ASTM A829,)AMS 6395 4 REV. DESCRIPTION u NEW ISSUE motoc DESIGNED BY: VM 2/13/2018 TO SEARCE BY: VM 2/13/ AISI 4140 / 4142 STEEL SHEET OR PLATE 2 2 ECN# MT-4140-S DART DATE B SCALE: NTS SHEET 1 OF 1
BY DART AEROSPACE LTD
B ALMY DO NOT BY COMMENT IN HOT TO BE
SITED TO ANY OR A PERSON WITHOUT WRITH IN HOT TO BE
SITED TO ANY OR A PERSON WITHOUT WRITH IN HERIOSSON
IT ALBOSPICE LTD 18.2.13 UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MICHES
DIMENSIONS APPLY AFTER FINISHING Hawkesbury, Ontano, Carada VM Y8 FRACTIONS ± 1/8
ANGLES ± .5*
SURFACE
ROUGHNESS APPROVED M 8 0 D

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